

Work Order ID 80309

80309

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February 16, 2012 11:48:01 AM

Item ID: D3997-17

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Placard

Start Date: 2/16/12 Start Qty: 10.00

10

Cust Item ID:

Required Date: 2/21/12 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: CL Date: 12/02/16

Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Pian Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3997	A

100 0.00

100

Purchasing

Memo

0.00

Purchasing

Issue P/O: 16213
Manufacture as per Dwg D3997
Possible Supplier: Studio Lettrage
Material release note required

CL 12/02/16 10

110 Receive & Inspect for Damage & Mat'l Certs 0.00

110

Packaging

Memo

0.00

Packaging

12/2/22 (10)

120 QC6- Inspect dimensions to drawing 0.00

120

QC

Memo

0.00

Quality Control

12/02/22 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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NS1

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Required Date: 2/21/12

Req'd Qty: 10.00

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Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location

ST 141

0.00

130

Packaging

Memo

0.00

Packaging

100 SP 12-02-22

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14.15 12/02/22

12-02-22
(10)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

February 16, 2012 11:48:00 AM

Page 1

Work Order ID: 80309

Parent Item: D3997-17

Parent Item Name: Placard

Start Date: 2/16/12

Required Date: 2/21/12

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP rev A 10.01.12 new issue Prelim EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3997-17P Placard		Purchased	No				Each	0.0000		10			

Handwritten signature and date: 2/12/12 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

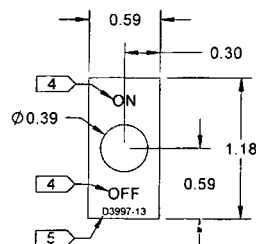
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

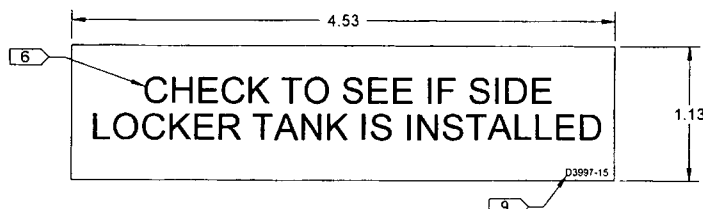
NOTE: Date & initial all entries

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-13	JCA-M47-P7
D3997-15	JCA-M47-P8
D3997-17	JCA-M47-P9
D3997-19	JCA-M47-P10

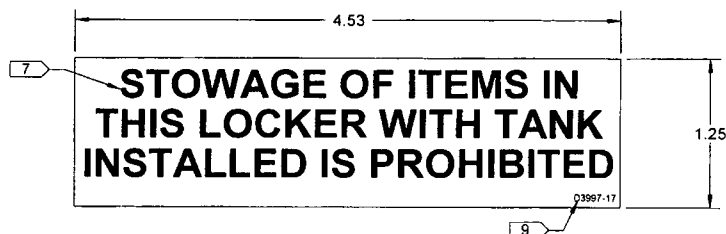
PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-13	AROUND FUEL PUMP ON/OFF SWITCH
D3997-15	ON BAGGAGE LOCKER OUTER SURFACE BELOW RELEASE BUTTON
D3997-17	ON TANK OUTBOARD SURFACE
D3997-19	AT VENT LINE OUTLET ON AIRCRAFT



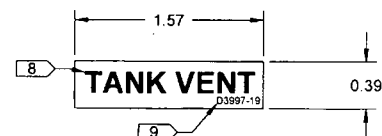
D3997-13 PLACARD



D3997-15 PLACARD



D3997-17 PLACARD



D3997-19 PLACARD

- NOTES:**
- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
 - 2) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 3) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 4) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND
 - 5) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND
 - 6) 22 PT FONT, BLACK TEXT ON WHITE BACKGROUND
 - 7) 24 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND
 - 8) 18 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND
 - 9) 6 PT FONT, BLACK TEXT ON WHITE BACKGROUND

DESIGN	<i>AS</i>	DART AEROSPACE LTD
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>AS</i>	DRAWING NO. D3997 REV. A
MFG. APPR.	<i>AS</i>	SHEET 3 OF 6
APPROVED	<i>AS</i>	TITLE PLACARD SCALE NTS
DE APPR.	<i>AS</i>	
DATE	09.10.05	

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0212102116
W10:80307

RELEASED
2010-01-11
MM

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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